## **Technical specification**



Project ref: Alfa Laval

Line ref:

Model: ACH18-10H-F ltem ld: 3287160212

 Item Id:
 3287160212
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 No of units:
 1
 Date: 2019-07-12

		Hot side S1 -> S2	Cold Side S3 -> S4
Process data			
Capacity:	kW	3.5	
Fluid:		Water	R407C
Mass flow rate:	kg/h	600	73
Inlet temperature:	°C	15,0	0,2
Outlet temperature:	°C	10,0	10,0
Evaporating temperature (dew):			5,0
Evaporating pressure:	bara		5,5
Super heating:			5
Inlet quality:			0,2126
Total pressure drop calculated (allowed)	kPa	16,8 (80,00)	13,0 (300,00)
Connection velocity in/out:	m/s	0,83/0,83	0,98/4,62
Margin calculated (specified):	%	12(0)	

Heat exchanger specification					
Relative directions of fluids:		Countercurrent			
Number of plates:		10			
Channel volume:	dm³	0,2	0,2		
Number of circuits:		1	1		
Design pressure at -160 °C	bar	45	45		
Design pressure at 150 °C	bar	45	45		
Design temperature (min/max):	°C	-160 /	-160 / 150		
Pressure vessel code:		PED			
Material Channel plates / Sealing:		ALLOY 316 / Cu			
Connection S1 (Hot-In):		Soldering 18 mm			
Connection S2 (Hot-Out):		Soldering 18 mm			
Connection S3 (Cold-In):		Soldering 18 mm			
Connection S4 (Cold-Out):		Soldering 18 mm			
Unit dimensions (length x width x height):	mm	50 x 74 x 316			
Net weight, empty / operating:	kg	1,3 / 1,50			
Packed length x width x height:	mm	0 x 0 x 0			
Packed weight:	kg	1,3			

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